Prelimina Program

NOVEMBER 15-17, 2 JAKARTA, INDONESIA

SMALL ENGINE TECHNOLOGY CONFERENCE SMALL ENGINE TECHNOLOGY -ERATING A PROMISING FUTURE''







"SMALL ENGINE TECHNOLOGY -GENERATING A PROMISING FUTURE"

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PROGRAM AT-A-GLANCE

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SETC History

Times	Year	City	Country
1st	1989	Milwaukee	USA
2nd	1991	Yokohama & Hamamatsu	Japan
3rd	1993	Pisa	Italy
4th	1995	Milwaukee	USA
5th	1997	Yokohama	Japan
6th	1999	Madison	USA
7th	2001	Pisa	Italy
8th	2002	Kyoto	Japan
9th	2003	Madison	USA
10th	2004	Graz	Austria
11th	2005	Bangkok	Thailand
12th	2006	San Antonio	USA
13th	2007	Niigata	Japan
14th	2008	Milwaukee	USA
15th	2009	Penang	Malaysia
16th	2010	Linz	Austria
17th	2011	Sapporo	Japan
18th	2012	Madison	USA
19th	2013	Taipei	Taiwan
20th	2014	Pisa	Italy
21st	2015	Osaka	Japan
22nd	2016	Charleston	USA
23rd	2017	Jakarta	Indonesia

JSAE

HONORARY COMMITTEE

Chair : Tatsuya Shinkai (SUZUKI MOTOR CORPORATION)

Yuji Horiuchi (Kawasaki Heavy Industries, Ltd.) Yuji Marui (Honda R&D Co., Ltd.) Makoto Shimamoto (Yamaha Motor Co., Ltd.) Shujiro Shlohara (Japan Land Engine Manufacturers Association) Hideo Shuji (Nihon University)

GENERAL COMMITTEE

 Chair : Tomoo Shiozaki (Honda R&D Co., Ltr Takashi Mitome (SUZUKI MOTOR CORPORATI) Yasuyuki Muramatsu (Yamaha Motor Co., Lti Michihisa Nakagawa (Kawasaki Heavy Industries Tadao Okazaki (Japan Land Engine Manufactu Association / Kubota Corporation) Koji Yoshida (Nihon University)

ORGANIZING COMMITTEE

Chair: Ryosuke Ishikawa (SUZUKI MOTOR CORPORATION)

Shosaku Chiba (Honda R&D Co., Ltd.) Masaaki Ishibashi (Honda R&D Co., 11d.) Katsuhito Kajitani (Kawasaki Heavy Industrics, Ltd.) Hibiki Koga (Honda R&D Co., Ltd.) Tatsuya Kuboyama (Chiba University) Naoyoshi Kuragaki (Yamaha Motor Co., Ud.) Yohei Kurihara (SUZUKI MOTOR CORPORATION) Makoto Matsuo (Kawasaki Heavy Industries, Ltd.) Tadao Okazaki (Japan Land Engine Manufacturers Association / Kubota Corporation) Yoichi Shimoda (SUZUKI MOTOR CORPORATION) Hiroaki Tamamaki (SUZUKI MOTOR CORPORATION) Ichiro Uemura (Kawasaki Heavy Industries, Ltd.) Toshio Yamaguchi (SUZUKI MOTOR CORPORATION) Koji Yoshida (Nihon University) Makoto Yoshida (Yamaha Motor Co., Ltd.)

TECHNICAL COMMITTEE

Chair: Shigeru Fujil (Yamaha Motor Co., Ltc Yuji Araki (Yamaha Motor Co., Ltd.) Akira Iijima (Nihon University) Ryosuke Ishikawa (SUZUKI MOTOR CORPORAT Akihito Kasai (Honda R&D Co., Ltd.) Aki Kodai (Kawasaki Heavy Industries, Ltd. Tatsuya Kuboyama (Chiba University) Hirotaka Kurita (Yamaha Motor Co., Ud.) Masaru Mamiya(SUZUKI MOTOR CORPORATI Takashi Mitome (SUZUKI MOTOR CORPORATI Takahito Murase (Kawasaki Heavy Industries, Toru Nakazono (Japan Land Engine Manufactu Association / YANMAR CO., LTD.) Yutaka Nitta (SUZUKI MOTOR CORPORATIO Tadao Okazaki (Japan Land Engine Manufactu Association / Kubota Corporation) Tomoo Shiozaki (Honda R&D Co., Ltd.) Hisayuki Sugita (SUZUKI MOTOR CORPORATI Hiroya Ueda (Honda R&D Co., Ltd.) Hiroshi Yano (Kawasaki Heavy Industries, Lt Koji Yoshida (Nihon University)

SAE

TECHNICAL COMMITTEE

tair : Simona Silvia Merola (Istituto Motori - CNR)
 William Attard (Fiat Chrysler Automobiles)
 Kai Beck (MOT GmbH)
 Clenn Bower (University of Wisconsin, Madison)
 Brian Callahan (Achates Power, Inc.)
 Derek Cleasby (Bosch Engineering GmbH)
 Czerinski (University of Applied Sciences Biel-Bienne)
 Mork Degler (Mercury Marine)
 Silvana Dilorio (Istituto Motori - CNR)
 Pierre Duret (IFP School)
 Glovanni Ferrara (University of Florence)
 Ken Fosaaen (Kerdea Technologies)
 Jaal Ghandhi (University of Wisconsin, Madison)
 Adrian Irimescuimescu (Istituto Motori - CNR)
 Tobias Kallerhoff (Robert Bosch GmbH)

Robert Kee (Queen's University Belfast) Thomas Lagö (QirraSound Technologies Europe AB) Paul Litke (Air Force Research Laboratory) Ezio Mancaruso (Istituto Motori - CNR) Michael Marcella (Maxima Racing Oils) Luca Marchitto (Istituto Motori - CNR) Nagesh Mavinahally (Meggitt Control Systems) Geoffrey McCullough (Queen's University of Belfast Jay Meldrum (Michigan Technological University) David Palmer (BRP US, Inc.) Paul Richards Stephan Schmidt (Graz University of Technology) Leonid Tartakovsky (Technion - Israel Institute of Technology) Cinzia Tornatore (Istituto Motori - CNR)

Ikatan Ahli Teknik Otomotif (IATO)

ORGANIZING COMMITTEE

Chair : Gunadi Sindhuwinata (IATO) Djoko W. Karmiadji (Universitas Pancasila) Budi Prasetyo Soesilo (IATO) Indria Herman (Institut Teknologi Bandung) Hari Sasono (AISI-IATO) Ivo Aryanto (IATO) Andi Hartanto (AISI-Honda) Dicky Gondo Saputro (AISI-IATO) Ismail Syahrial (Universitas Pancasila) Widjang Djendrawan (AISI-Suzuki) Ziarini Karmiadji (IATO) Victor Assani (AISI-Suzuki) Irma Fitrasari (AVL GmbH Jakarta) Sutaryono (AISI-Yamaha) Hanggoro Ananta Krishna (AISI-Honda) Irawan Sucahyono (IATO) Ishaak Karmiadji (IATO) Hadi Suryadipradja (GIAMM) Bayu Prabowo (Universitas Prasetiya Mulya) Tri Yuswidjajanto (Institut Teknologi Bandung) Arka Soewono (Universitas Katolik Atma Jaya) Sheila Tobing (Universitas Katolik Atma Jaya) Cristiand (Universitas Katolik Atma Jaya)

TECHNICAL COMMITTEE

 Chair : Iman K. Reksowardojo (Institut Teknologi Bandung) Ignatius Pulung Nurprasetio (Institut Teknologi Bandung) Bambang Sugiarto (Universitas Indonesia)
 I Nyoman Sutantra (Institut Teknologi Sepuluh November) Jayan Sentanuhady (Universitas Gajah Mada)
 Poetro Lebdo Sambegoro (Institut Teknologi Bandung) Bentang Arief Budiman (Institut Teknologi Bandung)

(EYNOTE SPEECH IN OPENING CEREMOI

speaker

140

(Tenta



Education:

Prof. H. Mohamad Nasir, Ph.D., Ak.

linister of Research,
chnology and
igher Education
the Republic of
donesia

LUMBORIDIT.	
1975 - 1978	Pondok Pesantren Mambaul Ilmi Asy-syar'y Sarang, Rembang, Indonesia
1979 - 1982	SMA Kediri di Pondok Pesantren Al-Islah, Kediri, Indone
1983 - 1988	Bachelor Degree in Economics, Universitas Diponegoro, Semarang, Indonesia
1993	Master Degree (M.Si) from Universitas Gadjah Mada,
1999	Yogyakarta, Indonesia
2004	Doctoral Degree (Ph.D) from Universiti Sains Malaysia
2001	(USM), Penang, Malaysia
Career:	
1986 - 1987	Auditor at Koperasi Jasa Audit Duta Karya
1987 - 1988	Auditor at Kantor Akuntan Publik Drs. Tahrir Hidayat
1989 - 1989	Finance Manager at PT. IKA CHIRZA PUTRA
1990 - 1992	Staff at Departemen Studi Kelayakan Bisnis, Kantor Akur Publik Drs. Bayudi Watu Perwakilan Semarang
1990 - 2014	Lecturer, Faculty of Economics, Universitas Diponegoro
4000 4014	Semarang
1994 - 1996	Coordinator for Accounting Extension Program, Faculty
	Economics, Universitas Diponegoro
1994 - 1997	Member of Internal Quality Assurance, Universitas
	Diponegoro
1996 - 1998	Program Secretary, Accounting Department, Faculty of
	Economics, Universitas Diponegoro
1999 - 2006	Head of Master Program, Accounting Department, Facu
	Economics, Universitas Diponegoro
1999 - Present	Member of Senate, Faculty of Economics, Universitas
	Diponegoro
2006 - 2010	Deputy Chancellors of Finance and Human Resources,
	Universitas Diponegoro
2007 - 2014	Specialized staff for DPRD Kota Semarang
2011 - 2014	Dean, Faculty of Economics and Business, Universitas
	Diponegoro,
2014	Member of Revitalization BUMD Jawa Tengah

peaker



r. Tatsuya Shinkai

Education:

1982 Graduated from Engineering Department, Hiroshima University

Career:

- 1982 Joined to Suzuki Motor Corporation
 - Assigned to Two-wheeler Engineering Department
- 1985 Assigned to Testing Analysis Department
- 1995 Promoted to Deputy Manager in charge of Communalize VE
- 1996 Assigned to Thai Suzuki Motor
- 2000 Promoted to Deputy Manager in charge of Engineering Departn

2002	Assigned to Suzuki Motor R&D China	
	Promoted to Manager of Suzuki Motor R&D China	

- Chief Engineer for Small Displacement Motorcycle
- Asia Project as Deputy General Manager
- Suzuki Motorcycle India as General Manager
- Motorcycle Engine Department as General Manage
- b Executive General Manager Engineering



Dr. Holger Lochmann

rector, Research 1 R&D Services -HL

- 1967 Born in Frankfurt/Main, Germany,
- 1988 "After school and military service, started to study chemistry anchemical engineering at Technical University Darmstadt German The main interests were atmospheric chemistry, chemical engineering and analytical chemistry. Followed by a PhD at TU-Darmstadt with the focus of a development of an analytical met for ultra small volume samples such as single plant cells or single rain drops."
- 1999 Joined STIHL as R&D engineer for catalyst development.
- 2001 "Became the leader of the central chemical lab of STIHL. Responsible for: fuels, oils, plastic materials, after treatment technologies and exhaust emission analysis."

Appointed as Division manager for governmental relations and 2005 emissions at STIHL. Simultaneously he was elected as Chairman of the small SI engine group within Euromot. Within this functio he worked with European Commission, US-EPA, CARB and many other legislative bodies worldwide on the harmonization and development of new emission standards.

- 2014 Became the Division Staff Manager.
- 2015 Promoted to Director Research and R&D Services

neral Manager		Promoted to
ead of Motorcycle	2007	Assigned as
gineering)	2009	Assigned to
storcycle	2010	Assigned to
erations,	2012	Assigned to
ZUKI MOTOR RPORATION	2013	Promoted to

Theme : Energy Outlook In Asian Countries From The Standpoint Of Small Engine Field (Tentative)

Ve have focused on a number of themes and many intriguing ideas have been presented in th ETCs.

ecently, small engine technologies have been applied for various industrial fields and adaphany kinds of fuel resources.

here are a wide range of fuels used in small engine such as gasoline, light oil, bioethanol, bio uel, and CNG. It is an important element to understand the fuels' supply and demand structurder to explain the future development of small engine technologies in Asian countries and e p worldwide.

n this SETC2017 plenary session, we invite experts in energy outlook in Asian countries. Viscussions will provide useful information for considering usage of fuels.

Ve hope to have an active exchange of opinions between the speakers and audiences.

Moderator



Prof. Takeo KIKKAWA

Professor of Management, Fraduate School of Innovation Itudies, Tokyo University of Science

Office Address: Graduate School of nnovation Studies, Tokyo University of Science

Education:

1975	Graduated from University of Tokyo
	(Department of Economics, Economics Course)
1977	Graduated from University of Tokyo

- (Department of Economics, Business Administration C 1983 Finished Doctoral Course of
- Graduate School of University of Tokyo on Economics

Degree;

1996 Doctor of Economics (University of Tokyo)

Career:

1983 - 1987	Full-time Lecturer of Department of
	Business Administration, Aoyama Gakuin Univ
1987 - 1993	Associate Professor of Department of
	Business Administration, Aoyama Gakuin Uni-
1987 - 1988	Visiting Scholar of Harvard Business School
1993 - 1995	Associate Professor of Institute of Social Scier
	University of Tokyo
1996 - 2007	Professor, Institute of Social Science,
	University of Tokyo
1995	Guest Professor of St. Gallen University
1998 - 2004	Guest Professor of Yonsei University
1998 - 1999	Guest Professor of Berlin Free University
2007 - 2015	Professor, Graduate School of Commerce and
	Management, Hitotsubashi University
2015 - Present	Professor of Management, Graduate School c
	Innovation Studies, Tokyo University of Scient
1011 Deccent	Reactions: the Rusinese History Construct Inc.

Ubject : The Prospect of Energy Supply and mall Engine in Asia Pacific Rural Area (Tentative)

Speaker



CHEW, Chong Siang Ph.D.

nior Researcher :search Department, ASIAM :search Institute, Inc. (ARI)

Researches :	
2005 - 2009	Indonesia Biofuels Program Evaluation
2009	Prospect of Renewable Energy on Policies and Internat
	Corporation Projects in Vietnam
2010	Energy Modeling Practice Program in Laos and Camboo
2005 - 2015	Energy Modeling on Energy Demand/Supply Outlook o
	APEC Region Developing Country
2011 - 2014	Study on Asian Potential of Biofuel Market

Key Publications:

- Chew Chong Siang and Toyoda Takashi (2006), "The Used od Syste Biomass Resource Development in China: Current Issues and Prob Renewable Energy 2006, International Conference
- Chew Chong Slang (2006), "Current Status of New and Renewable Energy China: Introduction of Fuel Ethanol", IEEI Energy Journal Vol.3 Su 2006, The Institute of Energy Economics
- Chew Chong Slang, "Sustainable Biomass System Development in Indonesia", 2010.9
- Kan Sichao, Chew Chong Siang, "Biofuels in Selected Southeast Asian Coun Presented at the 29th Conference on Energy, Economy, and Enviror (Japan), 2013
- Chew Chong Slang, Kan Sichao, "Biofuel Demand and Supply in the Region", China International Bio-Energy Conference & Expo 2014.6

Ubject : Potentials for Biofuel Use in Asia: Supply, Demand and Policy Analysis

Speaker



ANBUMOZHI, Venkatchalam PhD

nior Energy Economist,

onomic Research Institute for 'EAN and East Asia, Jokarta Ionesia

Education :

PhD The University of Tokyo, Tokyo, Japan - 1995 MEng, Asian Institute of Technology, Bangkok, Thailand - 1991 BE, Tamlinadu Agricultural University, Coimbatore, India - 1989

Career :

Senior Energy Economist, Economic Research Institute for ASEAN and East A (January 2014 – J

Senior Fellow and Capacity Building Specialist – Asian Development ban Tokyo, Japan (December 2008 – December 2013)

Senior Policy Researcher, Institute for Global Environmental Strategies, K-(September 2004- December 2008.)

Assistant Professor, The University of Tokyo, Tokyo, Japan (May 1999 – Augu: (May 1999 - August 2004)

Assistant Manager and Senior Engineer, Pacific Consultant International, Te-(October 1999 - May 1999)

Key Publications:

Globalization of Low-Carbon Technologies: Impact of Paris Agreement Australia (2017)

Towards Circular Economy: Corporate Management and Policy pathways, EF Investing in Low-Carbon Energy Systems: Implications for Regional Cooperatio Australia, Springer Australia (2016)

Managing the Transition to Low-Carbon Economy: Perspectives, Policies an

ubject : Renewable Energy in Indonesia (TBD)

Speaker



Dr. Dadan Kusdiana

Education :

PHD from Graduate School of Energy Science, Kyoto University majoring in such vironmental energy science, -

Career :

- 2013 Director for Bioenergy
- 2015 Head for Public Communication Center of Ministry of Energy and Min Resource
- 2016 Secretary for Directorate General of New Renewable Energy and Energy Conservation

Awards :

2014: Japan Energy Society as The Best Young Researcher

Major Reserch Topics :

Biofuel production and uses technology

Key Publications:

Publications on bloclesel production technology on Elsovier Journal, Journa American Oil Chemist Society, Industrial Chemical Engineering of Japan

bject : rtamina Fuel, Lubricant and Domestic Gas

eaker : Representative from Pertamina (TBD)

istry of Energy and Mineral Nurces of Republic of nesia Storate General of New, Wable Energy and Energy Servation

ECHNICAL SESSIONS

Listed as of April 26, 2

stative session timetable will be available on http://www.setc-jsae.com/ in the end of Augus

Ivanced Combustion

ganizers: Akihito Kasai (Honda R&D Co., Ltd.), Koji Yoshida (Nihon University), William Attard at Chrysler Automobiles), Jaal Ghandhi (University of Wisconsin-Madison), Simona Silvia Me tituto Motori-CNR)

	SORE Emission Control in China
179010	Jia Bin, Qin Jing, Ding Qian Lan, Zhang Shun, Yan Xi Cheng, Liu Peng, Gao Hong Ge, Xu, (Tianjin Internal Combustion Engine Research Institute)
179050	A Study on Characteristic of Abnormal Combustion in a Supercharged SI Engine Shuhei Takahata, Akira Iijima, Hideo Shoji , Kento Shimizu, Takahiro Ishikawa (Nihor University)
179064	Fuel Economy Development for a CVT Power Train on Roller Chassis Dynamometr and Transfer to Dynamic Engine Testbed Christian Manfred Hubmann (AVL List GmbH)
179069	A Study of Ignition and Combustion Characteristics by Multi-Stage Pulse Discharg using Optically Accessible Engine Takuma Furusyo, Kotaro Takeda, Yuki Yoshida, Zhimin Lin, Akira Iijima, Hideo Shoji (Nihon University), Taichiro Tamida, Takashi Hashimoto (Mitsubishi Electric Corpora
179077	Group Combustion Excitation in Randomly Distributed Droplet Clouds Based on Flame-spread Characteristics with Two-droplet Interaction in Microgravity Herman Saputro (Sebelas Maret University)
179091	The Possibility for Realization of Dual Combustion Cycle for Spark Ignition Engine Koji Yoshida (Nihon University)
179111	Effects of Spark Discharge Characteristic on Cycle-to-cycle Variations of Combusti- for Lean SI Operation with High Tumble Flow Kosaku Sasaki, Dongwon Jung, Takeshi Yokomori, Norimasa Iida (Keio University)
179112	The effect of Combustion Characteristics on Knocking in Lean Burn SI Engine Yasunobu Goto, Dongwon Jung, Toshihisa Ueda, Norimasa Iida (Keio University)
179118	Study on the Suppression of Pressure Wave at Spontaneous Ignition of Gasoline Surrogate Mixture in a Rapid Compression Machine Kohei Honda, Yusuke Miyauchi, Yusuke Usami, Ryohei Toyoda, Koki Yoshida, Akira Ii Mitsuaki Tanabe (Nihon University)
179119	Analysis of Pressure Wave Generated by SI Knocking using High Speed Observatic
179120	Chemical Reaction Processes of Fuel Reformation by Diesel Piston Compression o Rich Homogeneous Air-Fuel Mixture Go Asai (YANMAR Co., Ltd.), Yusuke Watanabe, Shuntaro Ishiguro, Gen Shibata, Hideyuki Ogawa, Yoshimitsu Kobashi (Hokkaido University)

ernative Fuels

tanizers: Hiroya Ueda(Honda R&D Co., Ltd.), Tohru Nakazono(LEMA / YANMAR Co., Ltd.), Sim ria Merola(ISTITUTO MOTORI-CNR), Paul Richards(-), Luca Marchitto(Istituto Motori-CNR), Cir natore(NATIONAL RESEARCH COUNCIL)

	Effect of fuel injection pressure on the characteristics of CRDI diesel engine power
179022	by Pine oil blended fuel
	RAJ KIRAN K , Saravanan Ganapathy , C. Syed Aalam (Annamalai University)
179026	Lean burn effect on exhaust gas components of small SI-ICE with bio-syngas
179020	Masahide Kobayashi , Noboru Hieda(Kanazawa University)
	The Effect of Gasoline-Ethanol Blended on Performance and Emission of a Fuel
179054	Injection Motorcycle 115 cc with Automatic Transmission in Indonesia
175054	Iman Kartolaksono Reksowardojo, Phonethip Trichanh, Kevin Ferdyamin, Mega Zulf
	Akbar(Institut Teknologi Bandung)
	Extending Lean Operational Limit of Gasoline Direct Injection (GDI) Engine Fueller
179063	with Hydrogen Rich Gas from Plasma Fuel Reformer
	B PREM ANAND, K Kumara vel, C G Saravanan(Annamalai University)
	Thermodynamic Loss Analysis of a high power motorcycle engine with focus on
179070	alcohol blended fuels
10420000000020	Stephan Anton Jandl (Graz University of Technology)
	Optical Analysis in Alcohol-Blended Fuels on the Mixture Preparation and Combu
179078	Behaviour of Small Two-Stroke SI Engines
10	Kai Beck, Fabian Titus, Fabian Rauber, Justus Weßling (MOT GmbH)
179088	An Effect of Bio Diesel Fuel for Low Compression Ratio Diesel Engine Performance
1/9066	Hikaru Yamada, Koji Yoshida(Nihon University)
	Spectroscopic investigation of initial combustion stages in a SI engine fuelled with
179092	ethanol and gasoline
	Simona Silvia Merola , Silvana Di Iorio , Adrian Irimescu , Paolo Sementa , Bianca M
	Vaglieco (ISTITUTO MOTORI)
179103	Development of a fuel injection strategy for a Diesel engine Fumigated with Ethai Tripoom – Painrungrot(King Mongkut's Institute of Technology Ladkrabang.)

legiate Events

ganizers: Akira Iijima (Nihon University), Takashi Mitome (SUZUKI MOTOR CORPORATION), offrey McCullough (Queen's Univ. of Belfast)

179087	Clean and Sustainable Energy for Small Urban Car Sangriyadi SETIO, Wiranto Arismunandar, Rudy Ong, Adefrid Dwithama, Stefanus Adrian, Angela Claudia, Jery Octavianus, Nu'man Amri Maliky(Institut Teknologi Bandung)
179110	An Investigation on the Design and Manufacturing of Powertrain System for Stud Formula Japan (SFJ) Vehicle Tomoaki Kodama, Yasuhiro Honda, Yoichiro Takahashi, Liu Chen, Daisuke Kagawa (Kokushikan University)

esel Engine

ganizers: Masahiko Sugimoto (Kubota Corporation), Ezio Marcaruso (Istituto Motori-CNR), Lu Irchitto (Istituto Motori-CNR), Brian Callahan (Achates Power, Inc.), Cinzia Tornatore(NATION. SEARCH COUNCIL),Paul Litke (Air Force Research Laboratory)

179023	Experimental and Numerical Analyses of Swirl Flow by Helical Grooves on Piston Diesel Engine Run on Biodiesel
	Prabhakaran P, C.G. Saravanan, K. Raj Kiran, E. James Gunasekaran (Annamalai University)
	Effect of heat flux on end of Diesel and Kerosene droplet evaporation in high
2222222	temperature condition
179030	Yoshihide Ota, Hiroshi Enomoto, Jun Higashihara, Masahiro Sasao, Noboru Hiede,
	Yoshikazu Teraoka (Kanazawa University)
	Characteristics of Flat-Wall Impinging Spray Flame and Its Heat Transfer under Sm
	Diesel Engine-Like Condition
179032	http:// 2019/2019/2019/2019/2019/2019/2019/2019/
	Toru Kurisu (University of Hiroshima, Mazda Motor Corporation), Jun Kanzaki, Tada:
	Tadokoro (Mazda Motor Corporation)
	Influence of pressure conditions in supercritical atmosphere on flame diameter of
	Diesel oil and Hexadecane droplet
179035	Takuya Mino, Hiroshi Enomoto, Yoshikazu Teraoka, Noboru Hieda, Masahiro Sasao,
	Higashihara (Kanazawa University)
	Improvement of Thermal Efficiency and Exhaust Emission in Diesel Engine by App
170046	Spray Internal EGR
179046	Tomoyuki Mukayama, Ryota Nishigami, Annisa Bhikuning, Eriko Matsumura, Jiro Se
	(Doshisha University), Go Asai, Masaki Kuribayashi (YANMAR CO., LTD.)
	Development of 2-cylinder Diesel Engine for European quadricycle in compliance
179089	
	Hiroki Oso (Kubota Corporation)
	The Effect of Exhaust Gas Recirculation On Performance And Emission of Ethanol
L79101	Fumigated Diesel Engine
	Kontom – Thammakul (TAIST - Tokyo tech)
	Impact of ethanol blends with bio diesel(B20) on performance combustion
L79102	characteristics and emissions of a diesel engine
_	Surith Dulanjala De Silva (TAIST- Tokyo tech)
	Dynamic Modeling of a Diesel Oxidation Catalyst and Diesel Particulate Filter
L79105	Aftertreatment System for Regeneration Control Development
.,	Chia-Jui Chiang, T. F. Kuo, Anton Halim (National Taiwan University of Science and
	Technology), S. C. Cheng, Y.Y. Ku (Automotive Research and Testing Center)
	Model-based Analysis of the Oscillatory NOx in Urea Selective Catalytic Reduction
L79107	Systems
	Chih-Cheng Chou (National Defense University), T. F. Kuo, T. H. Tsai, Y. H. Su (National
	Taiwan University of Science and Technology), J. H. Lu (National Chung Hsing
	University), Y. Y. Ku (Automotive Research and Testing Center)
	Analysis of Heat Transfer Correlation in a Diesel Engine Based on Heat Flux
L79115	Measurement using a Rapid Compression and Expansion Machine
03113	Tatsuya Kuboyama, Yasuo Moriyoshi (Chiba University), Hidenori Kosaka (Tokyo Inst.

Emissions

Organizers: Hiromi Deguchi (SUZUKI MOTOR CORPORATION), Leonid Tartakovsky (Technio Institute of Technology), Kai Beck(MOT GmbH), Jan Czerwinski (University of Applied Scier Bienne), Silvana Di Iorio(Istituto Motori CNR)

20179009	A theoretical study of Interaction between platinum and oxide support for e gas purification catalyst
	Kazuya Miura, Toyofumi Tsuda, Akio Hikasa, Hiroyuki Minokoshi, Fumikazu Kir (SUZUKI MOTOR CORPORATION), Ryo Watanabe, Choji Fukuhara (Shizuoka U
20179011	Study of Ion current application for misfire detection in motorcycle applicati Lorenzo Mucciarella, Alberto Grimaldi, Francesco Virgilii (Eldor Corporation)
20179041	Current findings in measurement technology and measurement methodolog and fuel consumption for two-wheeler-applications
	Johannes Hiesmayr, Stefan Hausberger, Christian Zinner, Patrick Filips, Stephar Schmidt(Graz University of Technology), Roland Wanker, Hubert Friedl(AVL Lis
20179042	Results, assessment and legislative relevance of RDE and fuel consumption measurements of two-wheeler-applications
20179042	Johannes Hiesmayr, Stefan Hausberger, Jürgen Blassnegger, Roland Kirchberge Christian Zinner, Patrick Filips (Graz University of Technology)
	Motorcycle Emission Profiles in Bandung City, Indonesia
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Thin Wall Austempered Ductile Iron Connecting Rod for Lighter Automotive Component -Production of Thin Wall Ductile Iron Connecting Rod 2017-32-0125

Lighter automotive components are produced to respond to global issue regarding energy. Lighter components can be achieved by replacing the material to those known as lighter material such as aluminium or applying thin wall casting technique. Lightweight automotive components will mean lower fuel consumption. Based on the success in making thin wall ductile iron plate (TWDI) with a thickness to 1 mm using a vertical casting, it encourages the implementation of the design to create lightweight automotive components. The design was applied to produce a thin wall two-cylinder engine ductile iron connecting rod which will be upgraded with austempering process. This connecting rod will be applied in Vespa PX150. The designs were simulated in Z-Cast simulation software and analyzed to determine the most optimum design. The chosen design was casted in a foundry to match the simulation. Evaluation of the characteristics will be run in the second stage of the research.

Author(s): Rianti Sulamet-Ariobimo, Gregah Yudha, Tono Sukarnoto, Yusep Mujalis, Yoska Oktaviano
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Thin Wall Austempered Ductile Iron Connecting Rod for Lighter Automotive Component – Production of Thin Wall Ductile Iron Connecting Rod

Rianti Sulamet-Ariobimo, Gregah Yudha, Tono Sukarnoto, Yusep Mujalis and Yoska Oktaviano

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ABSTRACT

Lighter automotive components are produced to respond to global issue regarding energy. Lighter components can be achieved by replacing the material to those known as lighter material such as aluminium or applying thin wall casting technique. Lightweight automotive components will mean lower fuel consumption. Based on the success in making thin wall ductile iron plate (TWDI) with a thickness to 1 mm using a vertical casting, it encourages the implementation of the design to create lightweight automotive components. The design was applied to produce a thin wall two-cylinder engine ductile iron connecting rod which will be upgraded with austempering process. This connecting rod will be applied in Vespa PX150. The designs were simulated in Z-Cast simulation software and analyzed to determine the most optimum design. The chosen design was casted in a foundry to match the simulation. Evaluation of the characteristics will be run in the second stage of the research

INTRODUCTION

Automotive components need lighter materials to reduce energy consumption. Scherem showed that every 250 lbs of weight reduction will result in 1 mpg of fuel saving [1]. While Hornung in Bockus stated that every 100 gr. reduction of vehicle weight will save 0.5 liter of fuel for 100 kilometers [2]. Austempered ductile iron (ADI) is not a lightweight material but when thin wall casting method was applied, ADI can compete with lightweight materials. Martinez has combined thin wall casting technique with ADI to produce connecting road as presented by Fig. 1 [3].



Figure 1. Hollow Connecting Rod - Martinez [3]

Thin wall casting (TWC) is defined as a casting with maximum thickness of 5 mm by Caldera [4] and 3 mm by Stefanescu [5]. TWC application in ductile iron (FCD) will SETC2017

produce thin wall ductile iron (TWDI). TWDI through austempering process produces thin wall austempered ductile iron (TWADI). The thinnest TWDI thickness produced was 1 mm in the form of plate [6,7]. Martinez applied it by creating TWADI hollow connecting rod for two-cylinder engine which produce 55 HP (40 kWh) at 5500 rpm [3]. This hollow connecting rod caused 100 grams of weight reduction. The characterization results showed that the hollow connecting rod has similar abilities compared to the normal one.

Sudarsono et al. [6-12] developed a vertical casting design which produced TWDI plate with full ferrite matrix. Full ferrite matrix is required for TWADI. The design then applied to produce TWDI component. TWDI component produced will be used as a replacement of connecting rod in Vespa PX150. Vespa PX150 is a motorcycle using twocylinder engine which produce 5,8 kWh at 6000 rpm. So, the TWDI connecting rod must be able to act like the original one. The casting design to produce TWDI connecting rod was presented [13] and the result of simulation process on the purposed casting design showed that shrinkages were found in both small and big ends of the rod [13].

The research of thin wall austempered ductile iron (TWADI) connecting rod is divided into 3 stages. This paper reports the result of the second stage. The aim of this stage is to reduce the defects from both ends by revising the casting design.

RESEARCH METHODS

The research was divided into three stages. In the first stage [13], characterization was applied to the original connecting rod. The characterization gave mechanical properties which should be fulfilled by the TWDI connecting rod. TWDI connecting rod design was also built in this stage. Modification was applied to the original connecting rod of Vespa PX150 (presented in Figure 2) to build the TWDI connecting rod design. The thickness of the I-beam area was reduced from 4 to 3 mm as shown in Figure 3. The purposed design was presented in Figure 4. Casting design was then made to produce the purposed design. The casting design was built based on the patented casting design number

IDP000039503 [6-12] as presented by Figure 5. The casting designs were then analyzed using Z-Cast simulation. In the second stage, the casting designs were improved. The improvement was made based on the simulation result of defects. The improvements were made on shape and dimension of gating system. Casting yield was calculated for every design and the design that fulfill the requirement was produced in foundry scale to verified the simulation result. In the third stage, austempering process will take place.

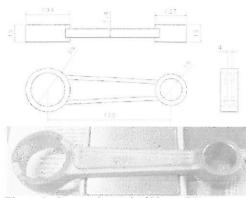
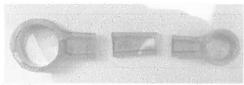
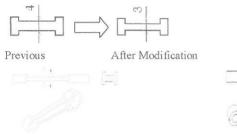


Figure 2. Connecting rod of Vespa PX150



Modified Area

Used model



Martinez Model

Figure 3. Modified Area and Modification [13]

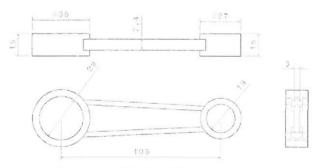


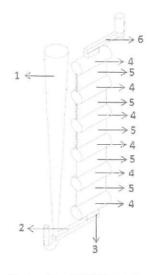
Figure 4. Dimension of the Rod [13]

All the designs were simulated using Z-Cast simulation for filling, solidification and defects. Z-Cast is a casting simulation developed by KITECH – South Korea. The simulation offers all functions to estimate the mold filling process and metal solidification. The boundary conditions of Z-Cast are cast material, mold material, pouring time,

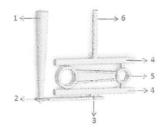
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pouring temperature and heat transfer coefficient. The color scheme in simulation result for filling process indicates temperature of molten metal. The temperature units are Celcius degree (^oC) and degrade from white to blue color. Like in the filling process, color scheme in solidification process also indicates temperature and blue color in this process indicates phases changing from molten to solid metal. As in shrinkage process, blue and red color indicate shrinkage.

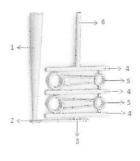
Design coding was presented in Table 1. The coding was separated into 2 categories. The first category, D-S1 to D-S4, were used in the first stage. The differences of every design in the first stage laid on numbers of rod produced. S1 for 1 rod, S2 for 2 rods, S3 for 3 rods and S4 for 4 rods for every mold. While the D-S1M to D-S4M were used for modified designs in the second stage.



Design No. IDP000039503







D-S2

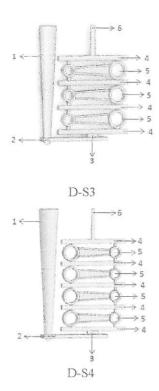


Figure 5. Casting Design [13] – 1. Down Sprue 2. Runner 3. Ingate 4. Riser 5. Plate or Connecting Rod 6. Gas Turnel

Code	Description	Stage
D-S1	Basic Design - 1 rod in 1 mold	lst
D-S2	Basic Design - 2 rods in 1 mold	
D-S3	Basic Design - 3 rods in 1 mold	
D-S4	Basic Design - 4 rods in 1 mold	
D-S1M	Improved Design - 1 rod in 1 mold	2nd
D-S2M	Improved Design - 2 rods in 1 mold	
D-S3M	Improved Design - 3 rods in 1 mold	
D-S4M	Improved Design – 4 rods in 1 mold	

DISCUSSION

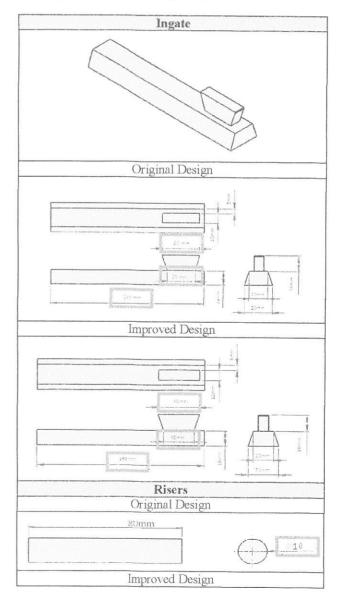
The design of TWDI connecting rod developed in this research differs with Martinez [3]. Martinez developed a hollow I-section connecting rod while this research developed reduction of I-section thickness. This model was chosen due to strength and manufacturing process simplicity [13].

Characterization process [13] of the original rod showed that it is made from chromium steel with 0,17% carbon, 0,80% chrom, 0,25% silicon. The microstructure is ferrite and chromium carbides. The standard ultimate tensile strength is 780 MPa (hardened), elongation is 15 % and Brinell hardness number is 217 to 302 MPa. The weight is 136 gr.

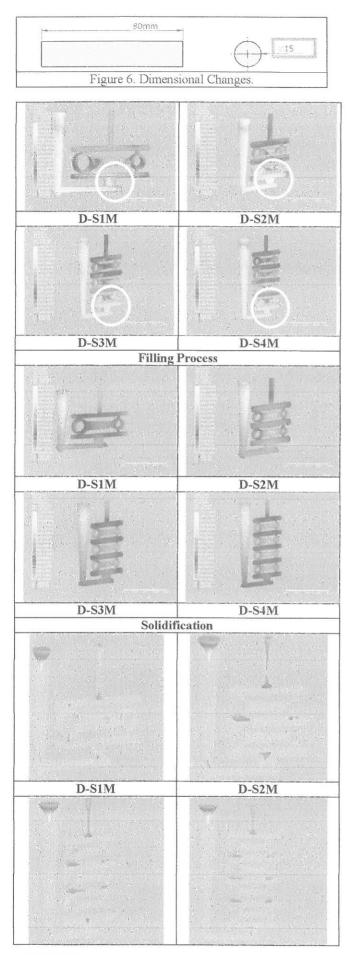
Dimension of the original connecting rod was showed by Figure 4. Following the work of Martinez [3], thickness modification is applied in I-section of the connecting rod. Thus, dimensional changing only happened in the thickness of I-section. In this research, the thickness is reduced for 1 mm. Casting design is calculated and built [13] based on the

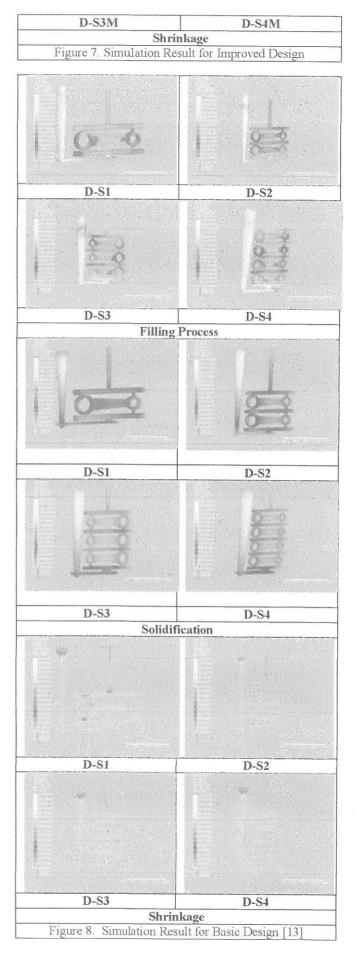
dimension of the original connecting rod except for the thickness of the I-section. Since the casting design is made based on Design No. IDP000039503, the connecting rod is placed between 2 cylindrical risers. As reported previously [13] the result of this showed that shrinkage formed in the big end. To deal with it, improvements are made in the design by enlarging the dimension ingate and riser. The enlargement is applied to push the shrinkage formation in riser and shorten the pouring (filling) time. The dimension of ingate and riser for original and improved designs are presented in Figure 6.

The simulation result for the improved designs were presented in Figure 7. And the comparison was showed in Figure 8 [13]. Simulation of filling showed that molten metal filled every part of the mold and the sign of premature solidification is not found. The molten metal temperature in ingate is high as shown by yellow to orange color. The lowest molten metal temperature in ingate was presented by D-S1M, while the highest is in D-S4M. Although D-S1M showed the lowest molten metal temperature in its ingate but the temperature is still high, marked by the red to orange color. Compared to the basic design, the improved design has higher molten metal temperatures.



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Solidification on the improved design showed that the last part to solidify is the riser. This result showed that the formation of shrinkage will move to riser. Improved design has higher temperature in risers compared to the basic design as shown in Figure 8. Risers in improved design have red color (Figure 7) while in basic design their colors are blue. The distributions of solidification temperature were not significant that ensure the uniformity in the solidified structures. The first part to solidified was I-beam. Depletion process is applied in this area. The solidification temperatures between both ends tend to be similar. The distribution of solidification temperatures in the improved designs were more even compared to the basic design especially in both ends.

The result of shrinkage simulation showed that shrinkage formation in the improved designs formed almost in risers. Shrinkages in the basic design is found in both ends while in the improved design only found in one end. The improved design has much more shrinkages compared to basic design but most of the shrinkage are formed in riser except for D-S1M. Shrinkages in D-S1M, as well as D-S1, are formed in both ends but still can be tolerated. Compared to D-S1. shrinkage in D-S1M are smaller. Enlarging diameter of the riser delays its solidification process and allows the casting product to solidify first. This condition makes the riser feeds the casting product to compensate for solidification shrinkage and the shrinkages form in the risers. Figure 7 shows that the shrinkage formed in big end of D-S2M, D-S3M and D-S4M is large. But careful observation revealed that most of the shrinkage formed in the risers. As mention previously, dimension of the connecting rod is constant. During improvement, changes are only made to the dimension of ingate and risers.

Table 2. Casting Yield	d -	%
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D-S1	D-S2	D-S3	D-S4
51	43	40	31
D-SIM	D-S2M	D-S3M	D-S4M
37	39	40	41

Casting yield is also known as casting efficiency. It is calculated based on the weight of casting product to total casting weight and the unit is percentage. Total casting weight consists of casting products, risers and gating system weights. Higher casting yield shows higher efficiency in material usage. The casting yield for both basic and improved design were presented in Table 2.

The casting yield in the improved designs increase as the number of components increase. This is in reversed to the result of the basic designs. Casting yield in improved designs were not as high as the basic designs. The highest casting yield for improved design was obtained by D-S4M, which is 20% below the highest casting yield in basic design. Casting yield in the improved design is lower than basic design because the dimension of ingate and risers were enlarged. Ingate and risers are part of gating system that increases the weight of total casting.

Determination on the chosen design was based on the analysis of filling, solidification, shrinkage, casting yield SETC2017 and number of components produced. Although basic designs have higher casting yield and smaller shrinkage area but the shrinkage formed in the end parts. The selected design for casting process was taken from improved design which is the D-S4M.

The casting result was presented in Figure 9. As showed in Figure 9 not all components are formed completely. The defective component was component in the top end as showed by Figure 10. This happened because the pouring process was not running continuously. Temperature in the ingate dropped during the discontinuity and caused premature solidification that stop the flow of molten metal.

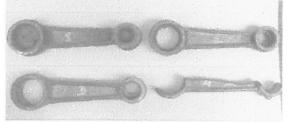


Figure 9. Cast Products

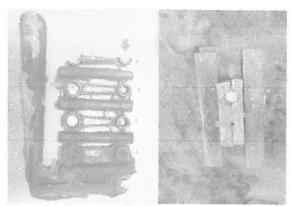


Figure 10. Component Position

Based on the calculation, the weight of TWDI connecting rod is 18.28 gr. Lighter than the original weight. The original weight of the connecting rod is 136.28 gr. and the TWDI connecting rod is 118 gr. The result of experimental work shows that TWDI connecting rod is lighter 36 gr. lighter. The original connecting rod is 136 gr. and the TWDI connecting rod is 100 gr.

CONCLUSIONS

This study shows that the casting design of TWDI plates can be applied to produce connecting rod component. Improvements were made in casting designs and when the simulation reported that premature solidification was not occurred and all parts can be fully charged, then the last part to solidify was riser and shrinkage were formed in riser. This is better compared to basic design. When the design was put in production, the simulation result was confirmed by the casting product. Defects occurred due to human error during the pouring. The weight reduce is 36 grams.

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Certificate of Appreciation

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